

DART AEROSPACE LTD		Work Order:	22544
Description: Fitting		Part Number:	D3216-1
Dwg: D3216 Rev. A		Qty:	60
Ref:		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JY	05.02.24	60
2	PG	Issue P/O: <u>2007632</u> Email or Ship DXF file to vendor Laser Cut D3216-1 Fitting as per Dwg D3216 Material release note is required	U	05-02-24	60
3	RG	Receive and Inspect for transit damage Ensure material release note is attached	CL	05/03/15	60
4	QC6	Inspect dimensions as per Dwg D3216	U	05-03-10	60
5	GA	Deburr if necessary. Tumble until parts have a polished finish.	SB	05/03/14	60
6	QC5	Inspect Finish	U	05-03-14	60
7	ST	Identify and Stock	CL	05/03/14	60
8	AC	Cost / part <u>6.74</u>	SC	05-03-17	60
9	DC	Close W/O <u>6.94</u> Inspect Level 21	JY	05.03.18	60

Rev	Date	Change	Revised By	Approved
A	03.10.28	New Issue	KJ/RF	JY

RELEASED

04.01.08 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

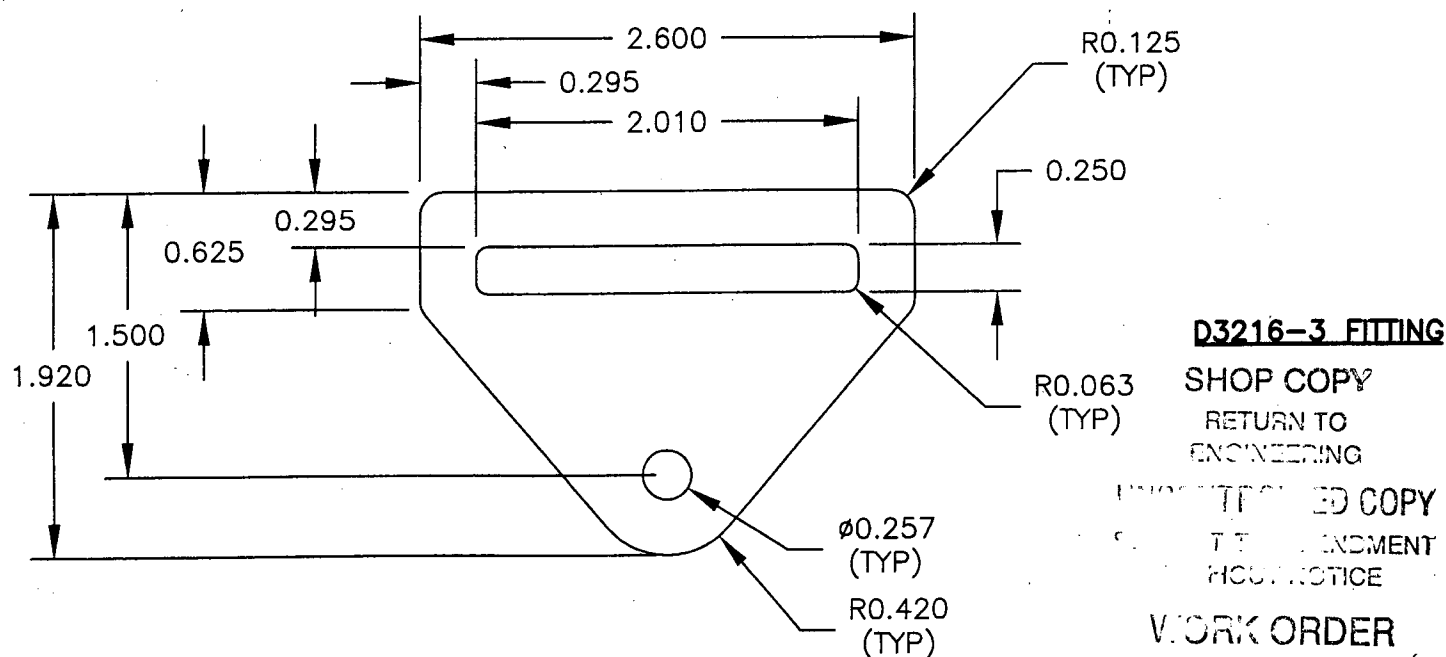
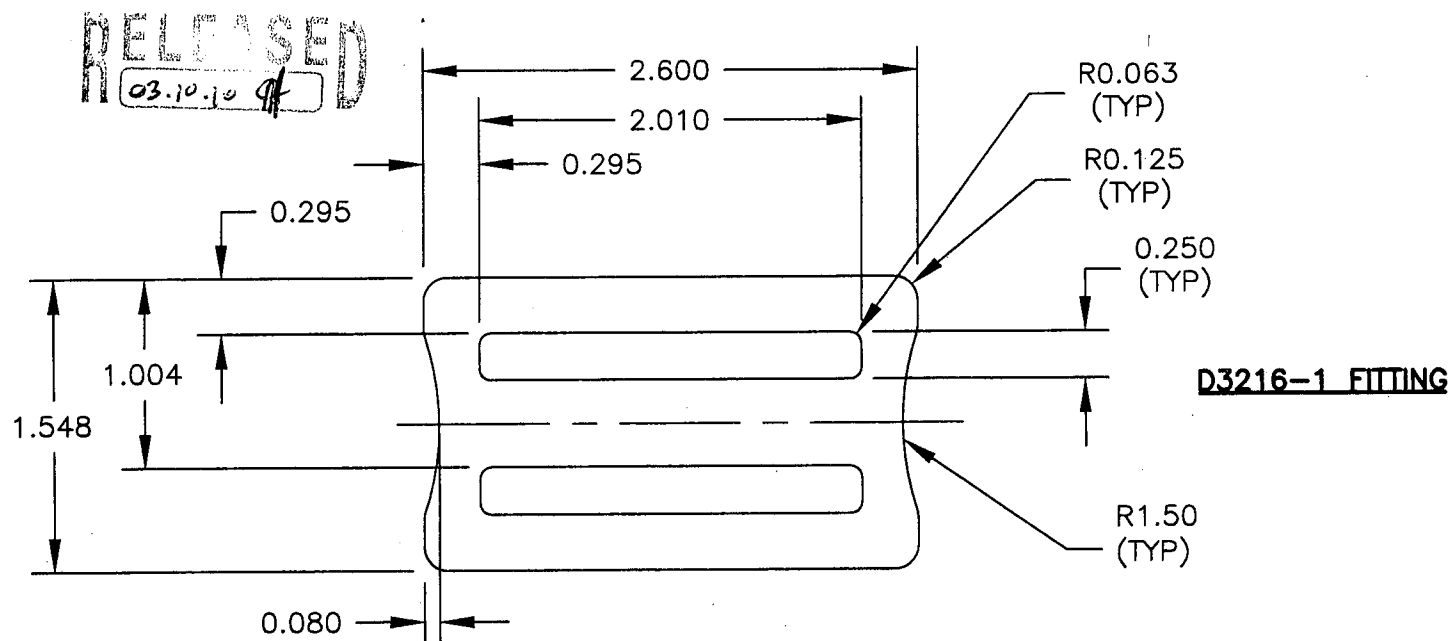
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3216	REV. A SHEET 1 OF 1
DATE 03.09.26		TITLE FITTING	SCALE 1:1
A	03.09.26	NEW ISSUE	



D3216-1/-3 FITTING

- 1) MATERIAL: AISI 304/316 PLATE, 0.125 THICK (REF DART SPEC. M304S11GA)
- 2) FINISH: MOLECRO POLISH
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 23, 2005
02:12 pm

Work Order No : 0022544
Project Name : D3216-1
Project For : WK512
Work Order Type : Main
Main WO Number :
House Part Number : D3216-1
Description : Fitting
Manufactured : Yes
Amount Req'd : 30
Amount Done : 0
Start Date : 02-23-05
Est Finish Date : 03-10-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

YIH MAU CORP.

INSPECTION CERTIFICATE

902515416

POLETS
FINGER COULD ROLLED STAINLESS STEEL SHEET AISI 304NO.4 G30
FINISH WITH 100 MICRON ON MAIN SIDE, WITH BACK PASS,
SALTED EDGE AISI 304.35 FINISH, WITH PAPER INTERLAYERED,
SUTTED EDGE.

YIH MAU CORP.
145, SHUAN FO, LI CHU HSIANG
KAOHSIUNG TAINAN R.O.C.
TEL: 87372728 FAX: 87397308
CERTIFICATE NO: 003728
DATE OF ISSUE: 02/22/2004

INTEGRIS METALS LTD

(ITEM) NO	NO.	Weight (N.W.)		Head No.	ID NO.	Physical Properties					Chemical Composition (%)							
		KGS	LBS			YS (N/mm ²)	TS (N/mm ²)	EL. (%)	HRS	HV	C	Si	Mn	P	S	N	C	N
AISI 304 NO.4 SEC																		
(7474748)	1	1.382	3.069	YU229445	30S267364-116	301	653	50	85	172	4	48	123	25	8	205	1818	3
10G4487330*	1	1.382	3.069	YU229445	30S267364-116	301	653	50	85	172	4	48	123	25	8	205	1818	3
10G4487330*	1	655	1452	YU229445	30S267364-117	301	653	50	85	172	4	48	123	25	8	205	1818	3
(7484717)	1	1.391	3.067	YU229445	30S267364-112	301	653	50	85	172	4	48	123	25	8	205	1818	3
10G4487330*	1	1.383	3.071	YU229445	30S267364-113	301	653	50	85	172	4	48	123	25	8	205	1818	3
10G4487330*	1	1.383	3.071	YU229445	30S267364-114	301	653	50	85	172	4	48	123	25	8	205	1818	3
(7484718)																		
10G4487330*	1	1.423	3.137	YU132362	30S23408C-112	311	681	52	85	178	4.8	51	109	28	4	811	1828	2.3

NO ALLOYING CONTAMINATION
THE HEAVY METAL TEST THE MATERIAL OBSERVED HEREIN HAS
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE HALL CENTER KATE

Product tested for all Head NO.
PRODUCT IN ACCORDANCE WITH ASTM A304, A309,
A302L, ASME SA304, Q367602

YIH MAU CORP.

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11ga 304 2B

ATD: Jeff. 604-946

4153